

Garant

Indexable insert for turning VC.T 160408, for medium machining, Grade: HB7130-2

**Order data**

Order number	261459 HB7130-2
GTIN	4062406750480
Item class	21G

Technical description

Cutting conditions	slightly interrupted
Main application	M
Cutting depth a_p	0.5 - 2.5 mm
Chip breaker	VM
Corner radius	0.8 mm
Feed f	0.1 - 0.4 mm/rev.
Tool material	Carbide
ISO code indexable insert	VCMT 160408
Tolerance	M
Grade	HB7130-2

Finishing/roughing assignment	Finishing
Number of changes/inserts	2
Cutting speed v_c main application	70 - 240 m/min
Type of product	Indexable insert for turning